

Relaying Cleat (6")	DRAWN BY JEFFREY GIFFORD	
DESCRIPTION	SCALE	DATE
Belaying Cleat for up to 3/8" diameter line	1: 1	9/5/2007

Multiple cleats can be made quite easily.

- Plane long blank to thickness of cleat's widest point (thickness of base's width).
- Trace pattern (nesting cleats) onto the blank.
- Use band saw or coping saw to cut out profiles.
- Consider using forstner bit and drill press to start radius on base's profile.
- With single cleat blank in vise, hand plane the taper (thick base tapering to thinner horns).
- Finish rounding the base under the horns.
- Shape horns with various rasps, sandpaper, etc., finishing with 150 grit sandpaper.
- Bore holes for fasteners, countersinking as desired.
- Finish as desired (Danish or Tung oil or varnish).

